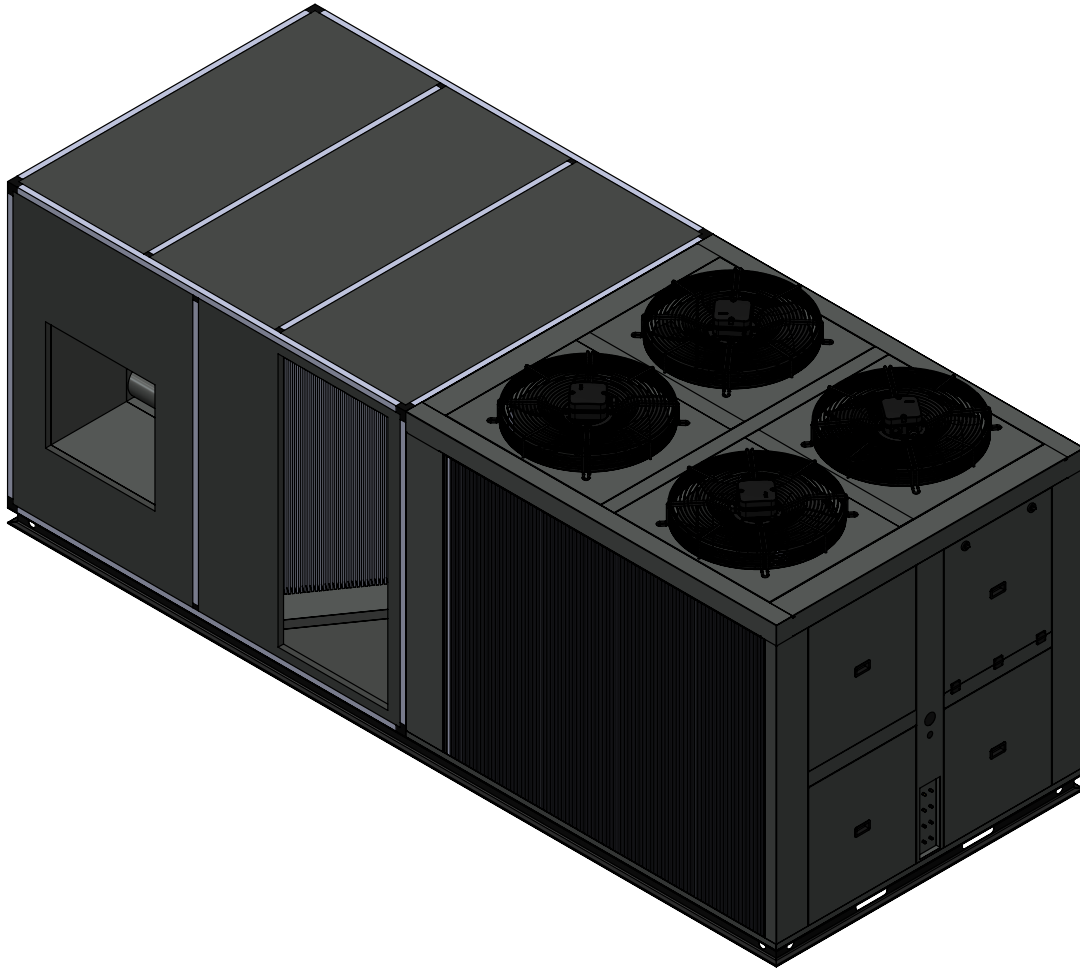




Commercial Manual  
**COSTERA Series**  
Air Cooled Horizontal Package Unit  
**60 TON**



- Manufactured in large galvanized steel sheet.
- Powder coated paint system: For a long -lasting professional finish. Additional Modine-Luvata corrosion resistant spray added for extra protection.
- Scroll type compressor, which offers greater protection against liquid damage. More efficient throughout its operational range; It operates at lower sound and vibration levels than traditional compressors.
- Serpentin evaporator and condenser made of copper tubes and aluminum fins.
- Easy-access panel to compressors.
- Certified electric motor (PSC motor).
- Compact unit of four cooling circuits.
- High and low pressure switches.
- Bi-metal electrical protector.
- High capacity filter dryer.
- Pulley-transmission centrifugal motor-fan coupling.
- Fully insulated evaporator-fan compartment with easy-access hinged panels.
- Stainless steel rivet-nut machine-threaded hex head screw-fixed service panels.
- Reinforced iron metal base with forklift openings.

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This document will provide relevant information about the equipment. All the information included in this manual is subject to changes without prior notice. The suggestions of this manual are addressed to the personnel in charge of planning, installing, implementing, and maintaining the equipment, having corresponding knowledge for the realization of these type of works.



## WARNING

Installation, adjustment, alteration, service or maintenance can cause personal injuries, death, or property damage.

The installation and service must be carried out by a professional or equivalent professional installer or a service agency.



## CAUTION

Physical contact with edges while applying excessive force or rapid movement with metal can cause personal injury. Be careful when working near these areas during installation or during the service of this equipment.

# Precautions

In the following document you can find several useful suggestions on the ignition, use and maintenance of your air cooled horizontal package unit. Preventive care will help you save time and money during the useful life of the unit.

## Precaution

- Contact an authorized technician in case of requiring the repair or maintenance of this unit.
- Contact an authorized installer to install this unit.
- In case of replacement of supply cables, this activity can only be carried out by authorized personnel.
- The installation must be carried out only by authorized personnel in accordance with wiring standards.
- The electrical installation must be carried out in accordance with current legal norms.
- Make sure the electric service is adequate for the selected equipment model.
- Make sure the equipment is correctly installed. To avoid electrical discharges and possible fires, the correct connection is important.
- If the voltage supplied to this equipment is outside the specified range, the equipment will not work and this can cause the main components of the equipment (compressors - motors) and other electrical components to burn out.
- Do not store or use gasoline or other flammable products near this equipment or other artifacts.

Incorrect manipulation due to lack of knowledge of the instructions or suggestions described in this manual can harm the unit. We do not assume any responsibility for damages derived from incorrect, inappropriate or not planned use, or to consequences of unauthorized repairs or modifications. Keep in mind that this document is only valid for the specified equipment and not for complete installation.

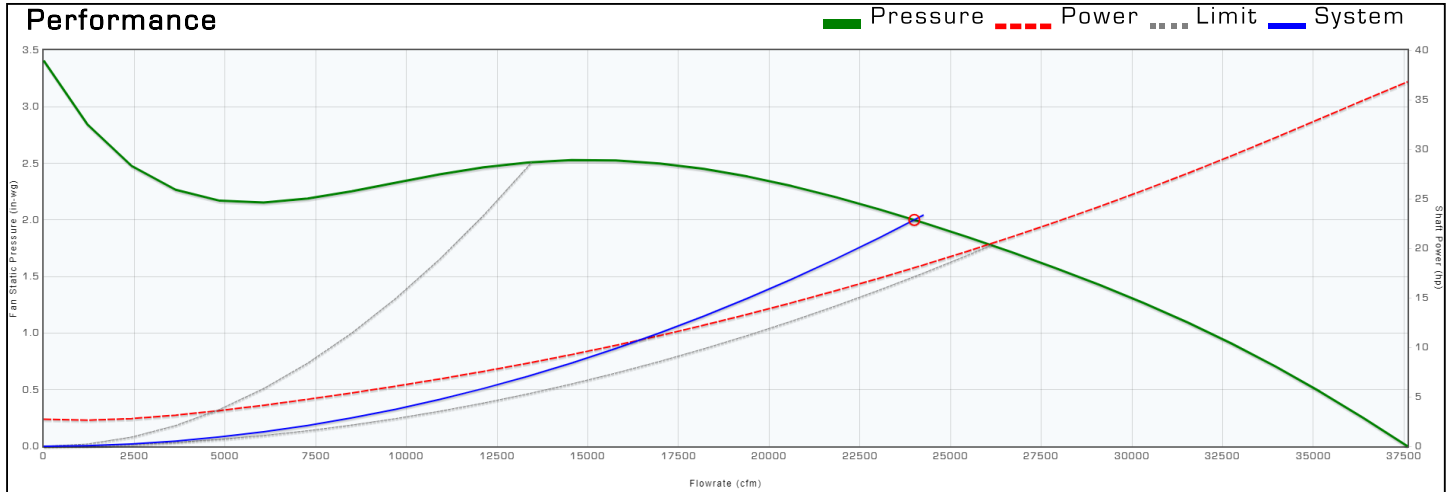
# Technical Specifications

	GXPk720DG4AB	GXPk720DG7AB
<b>GENERAL DATA</b>		
Cooling Capacity (BTU/h)	720,000	720,000
Cooling Tons	60	60
Efficiency <sup>(1)</sup> EER	11.8	11.8
<b>EVAPORATOR FAN</b>		
Transmission	Pulley	Pulley
Number of Fans	1	1
Rated Air Flow <sup>(1)</sup> (CFM)	24000	24000
Blower (DxW)	25 x 25	25 x 25
Number of Motors	1	1
Current (A)	47.0	23.5
Power (HP)	20	20
RPM	1800	1800
<b>EVAPORATOR COIL</b>		
Type (Tube / Fin)	Copper / Aluminum	Copper / Aluminum
Rows	4	4
Fins Per Inch	12	12
<b>CONDENSER FAN</b>		
Number of Fans	4	4
Type	Axial	Axial
Number of Motors	4	4
Current (A)	6.4	3.7
Power (HP)	1918	2143
RPM	1057	1055
Fan Diameter (mm)	800	800
<b>CONDENSER COIL</b>		
Type (Tube / Fin)	Copper / Aluminum	Copper / Aluminum
Rows	4	4
Fins Per Inch	13	13
<b>COMPRESSOR</b>		
Refrigerant	R410a	R410a
Quantity	4	4
Type	Scroll	Scroll
RLA <sup>(2)</sup>	62.1 / 55.8	29.3 / 26.3
LRA <sup>(3)</sup>	340.0	179.0
<b>ELECTRICAL DATA</b>		
V / Ph / Hz	( 208-230 / 3 / 60 )	( 460 / 3 / 60 )
Operating Current <sup>(1)</sup> (A)	321.0	156.0
Unit Total Amperage <sup>(1)</sup> (A)	321.0	156.0
Minimum Circuit Ampacity (A)	337.0	163.0
Max. Overload Protection (A)	400.0	193.0
<b>NET WEIGHT (kg)</b>	2641	2641
<b>GROSS WEIGHT (kg)</b>	2660	2660

**Notes:** <sup>1</sup> Data corresponding to a certain operation condition based on the AHRI 210/240 or 360 standard. <sup>2</sup> This Rated Load Amps data (RLA) corresponds to a single compressor. <sup>3</sup> This Locked Rotor Amps data (LRA) corresponds to a single compressor. <sup>4</sup> The information provided in the table can change without prior notice.

# Blower Performance Data

<b>Model</b> A25-25H	<b>Flow</b> 24000 cfm	<b>Pressure</b> 2.00 in-wg	<b>Temperature</b> 70 °F	<b>Altitude</b> 0 ft	<b>Density</b> 0.075 lb/ft <sup>3</sup>	<b>Q Derate</b> 0 cfm	<b>P Derate</b> 0.00 in-wg	<b>Vav Set Point</b> 0.00 in-wg
<b>Fan Tag</b>	<b>Flow</b> 24000 cfm	<b>Pressure</b> 2.00 in-wg	<b>Power</b> 18.03 hp	<b>Static Efficiency</b> 42.0 %	<b>Total Efficiency</b> 58.7 %	<b>Speed</b> 608 rpm	<b>Outlet Velocity</b> 3577 fpm	<b>Efficiency Rating</b> FEG75
	<b>Impeller Dia</b> 25.0 in	<b>Outlet Area</b> 6.71 ft <sup>2</sup>	<b>Max. Speed</b> 790 rpm	<b>AMCA Class</b> 9	<b>Drive</b> Belt Drive	<b>Blades</b> 37	<b>P Volume</b> 46.93 ft <sup>3</sup>	<b>TurnDown</b> 100 %



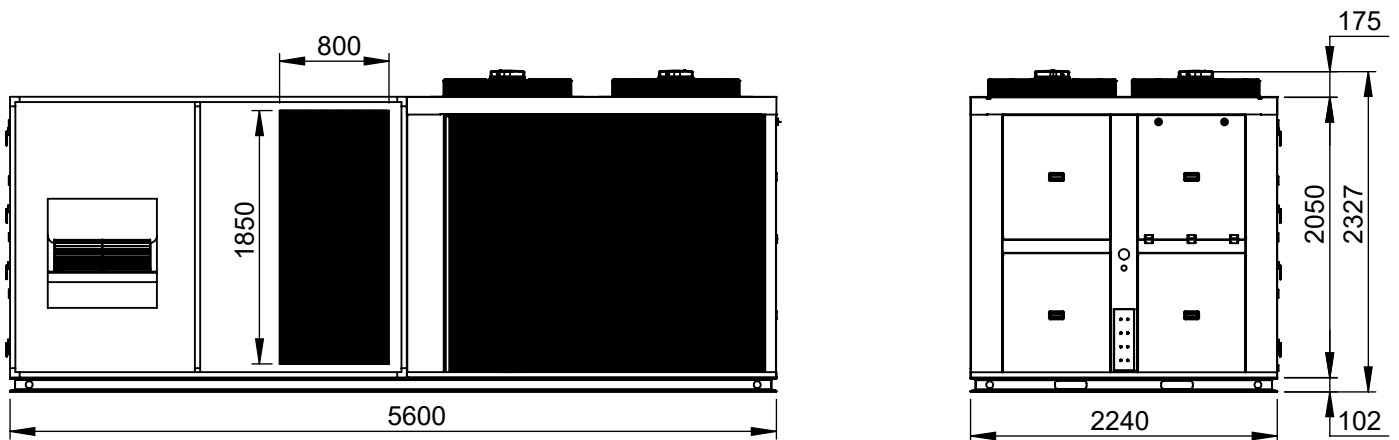
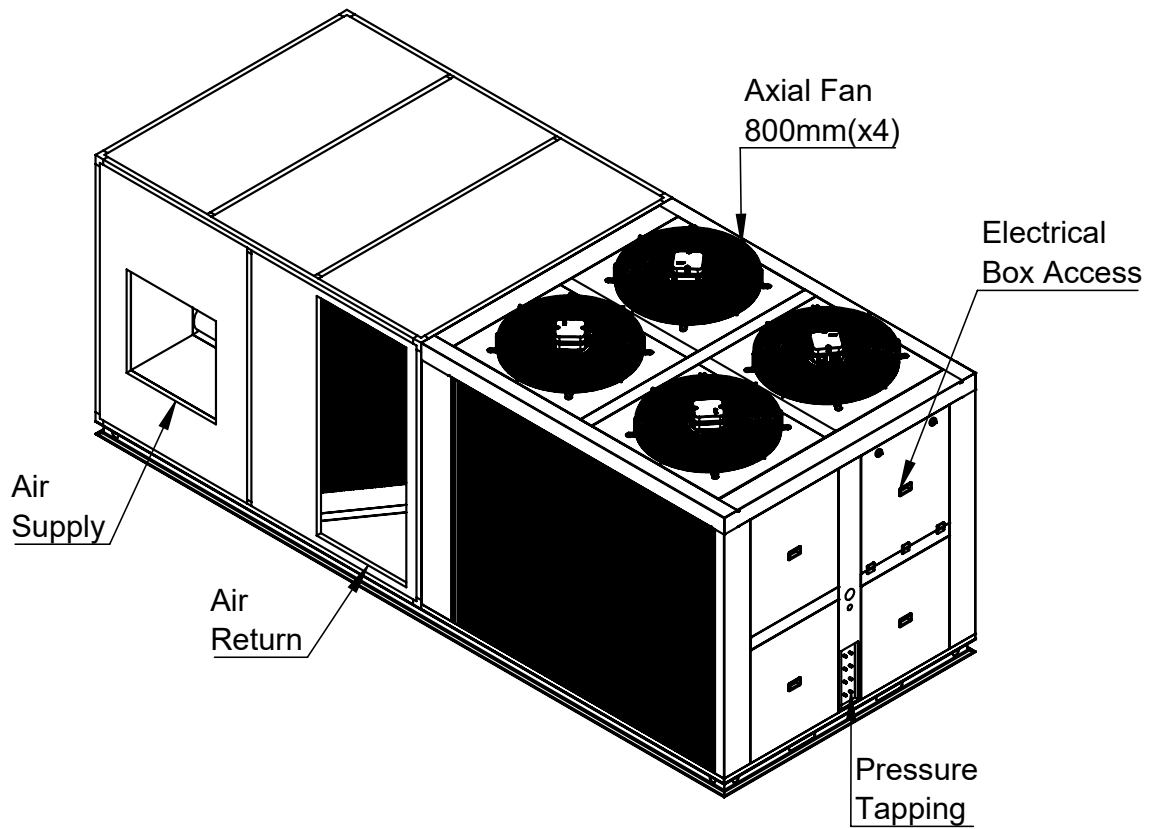
<b>Sound(Lwi/Lwo)</b>	63	125	250	500	1000	2000	4000	8000	Lw	LwA
	93/93	93/94	92/93	94/96	92/92	91/91	88/86	83/81	101/102	98/98

Notes: Airflow performance data are obtained in accordance with AMCA 210-07. Installed performance will vary depending on extent of cabinet geometry

Sound data are estimated from industry experience for the type of product selected. Data should be used for comparison purposes only and do not represent installed values.



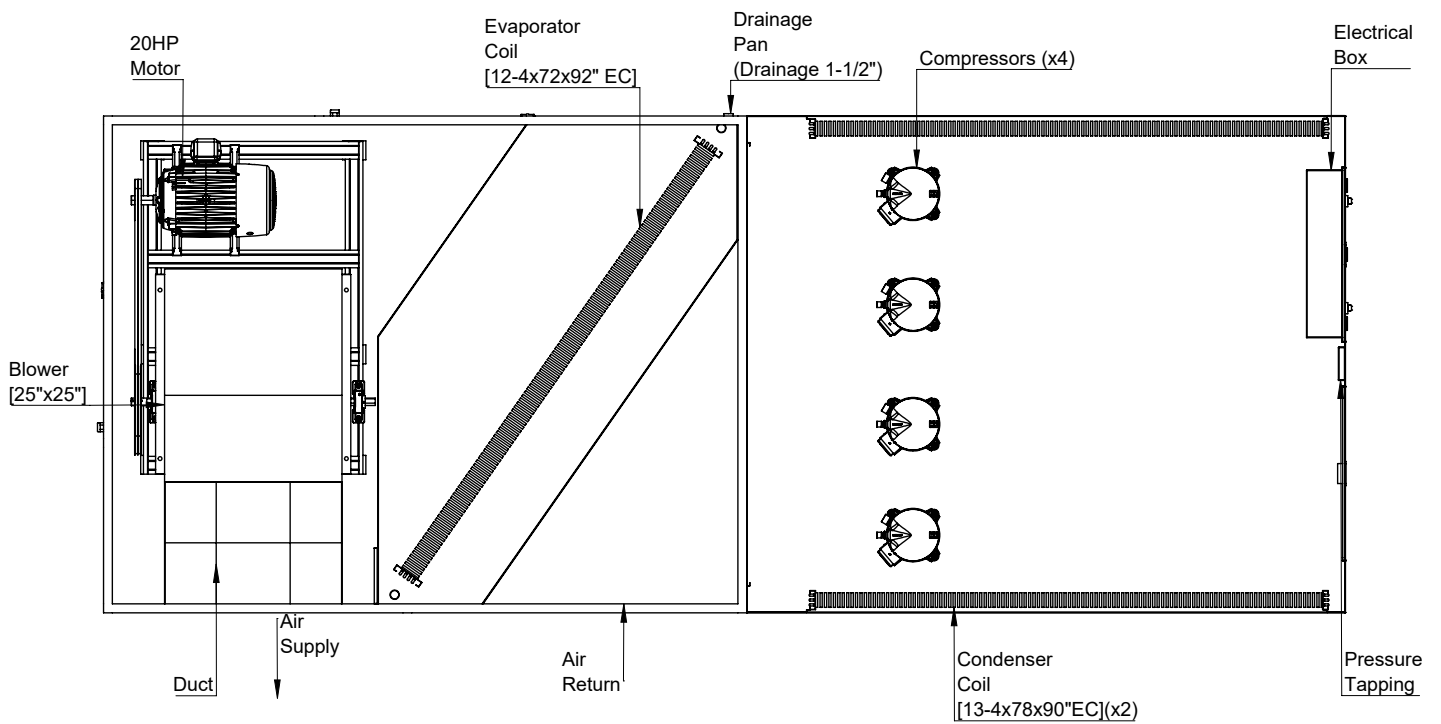
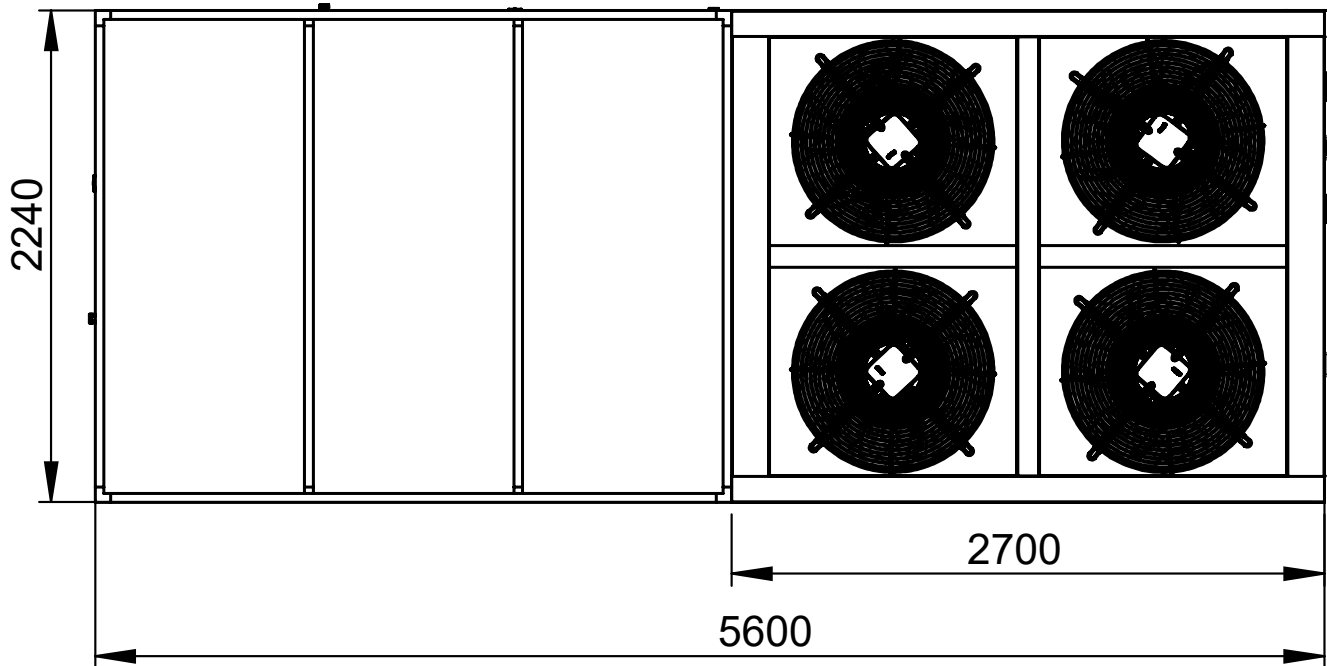
# Unit Dimensions



**Note:** All measurements are in millimeters (mm).

# Unit Dimensions

## TOP VIEW

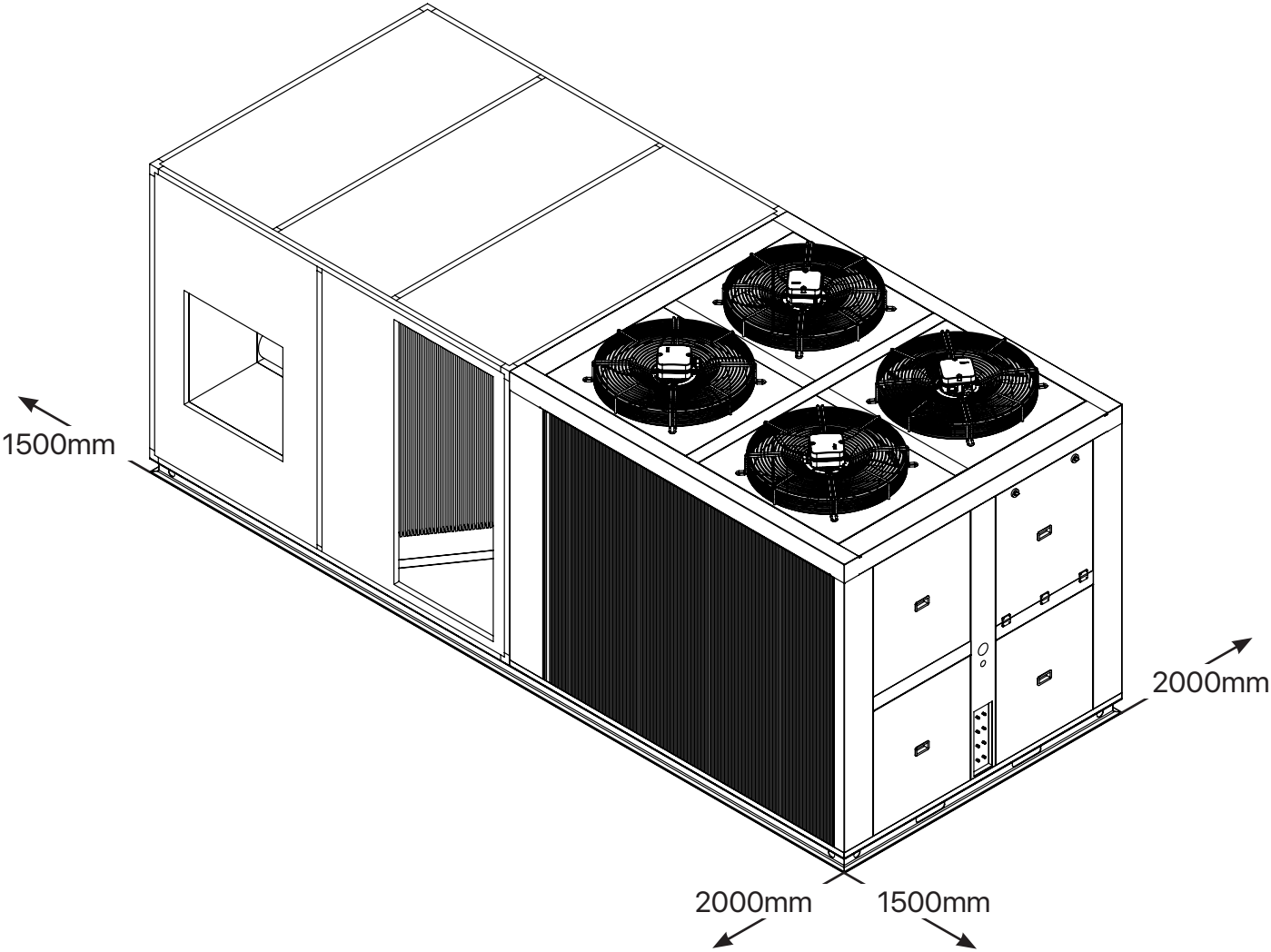


Note: All measurements are in millimeters (mm).



# Safety Distance

The following minimum free spaces must be observed for the proper performance and capacity of the unit.

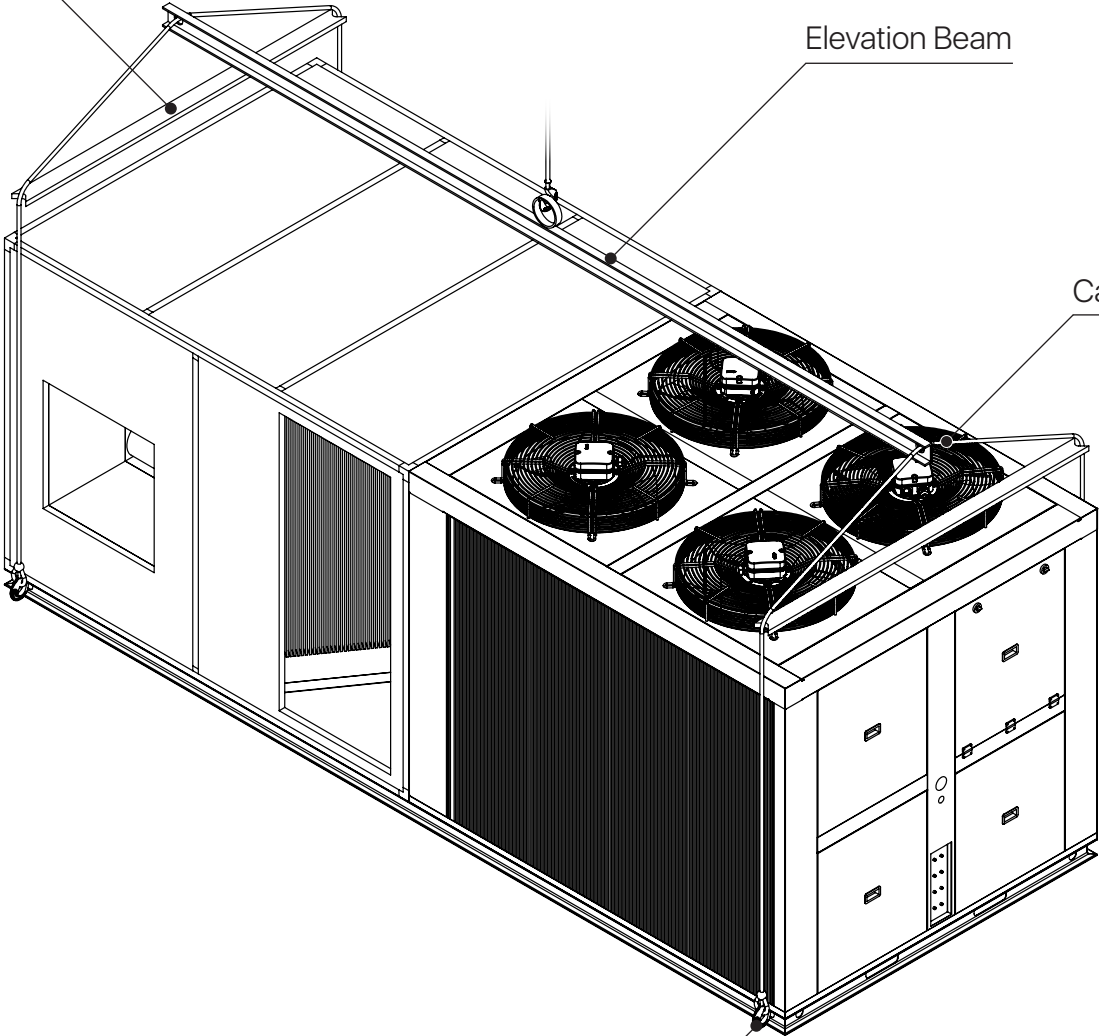


# Safe Handling

Separation Bar

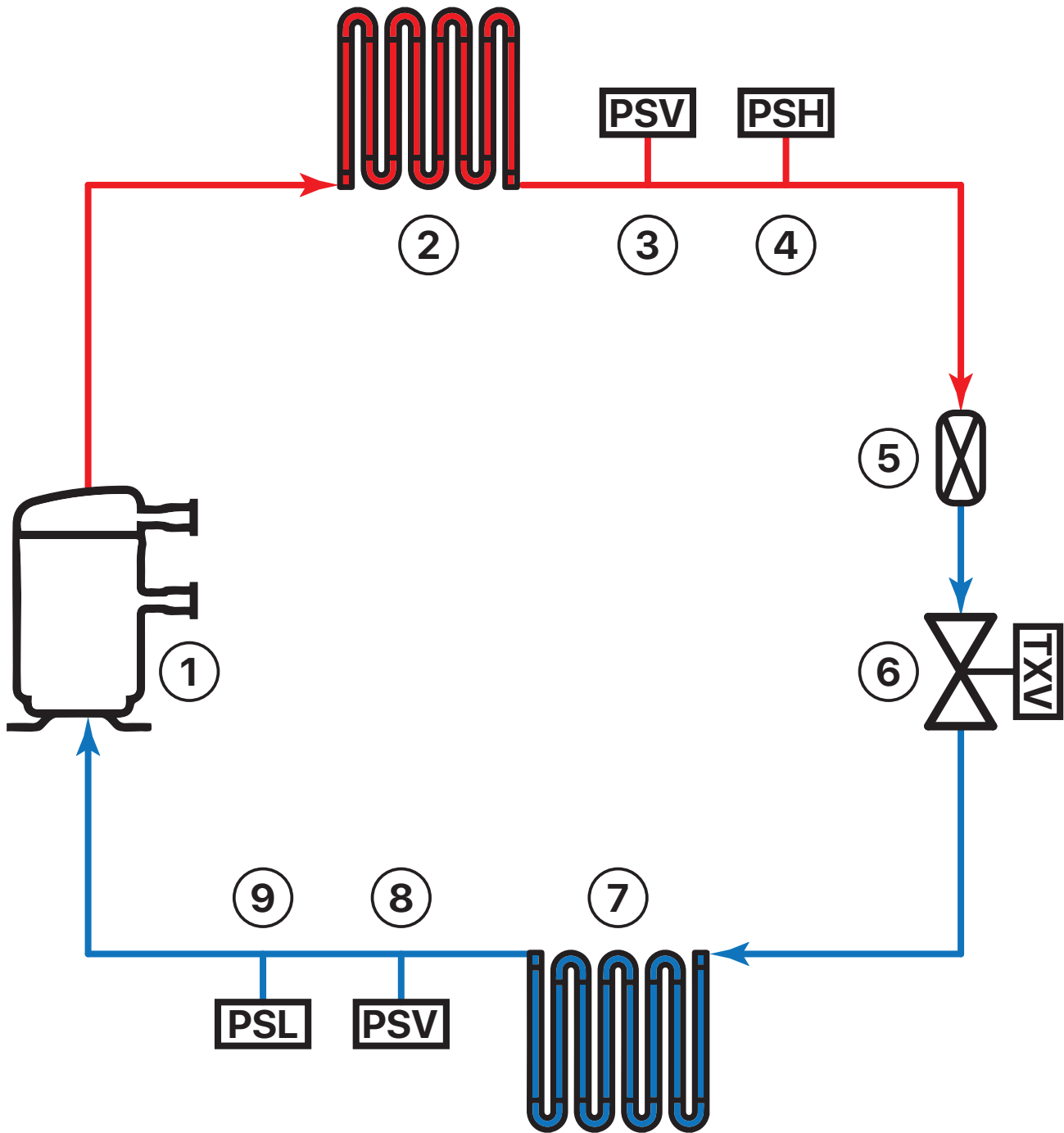
Elevation Beam

Cable or Chain



46.5 mm Shackle  
(Each Corner)

# Refrigeration Diagram



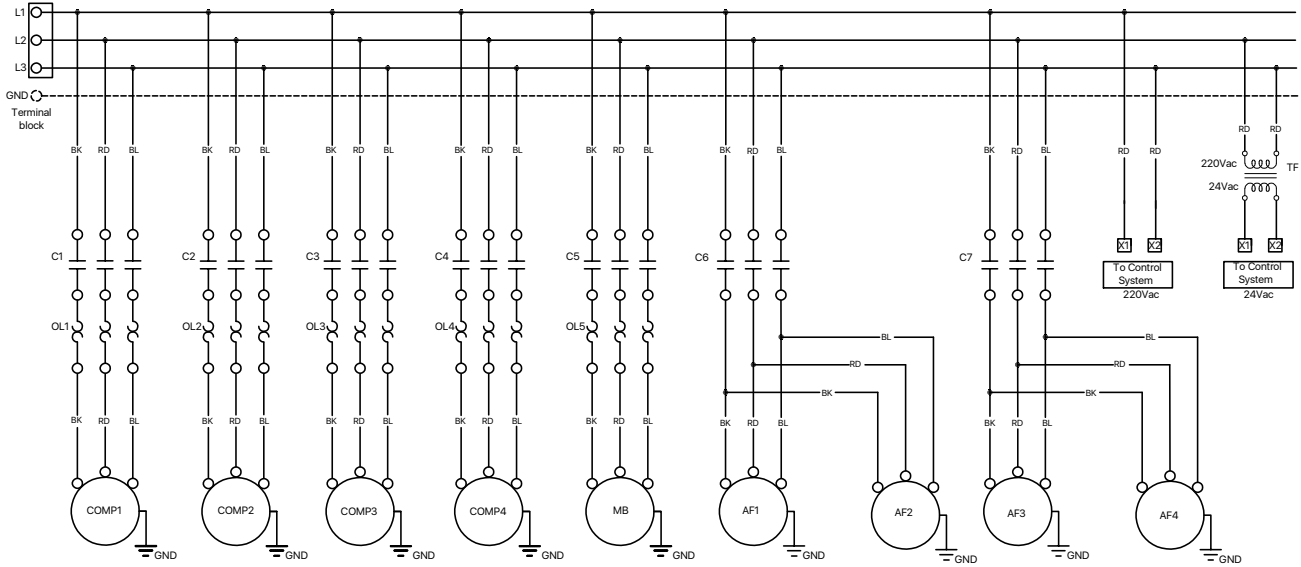
REF.	DESCRIPTION
1	SCROLL COMPRESSOR
2	CONDENSER COIL AND AXIAL FAN
3	ACCESS VALVE FOR PRELOAD AND CONTROL
4	HIGH PRESSURE SWITCH
5	FILTER DRYER

REF.	DESCRIPTION
6	EXPANSION VALVE (TXV)
7	EVAPORATOR COIL AND BLOWER FAN
8	ACCESS VALVE FOR PRELOAD AND CONTROL
9	LOW PRESSURE SWITCH

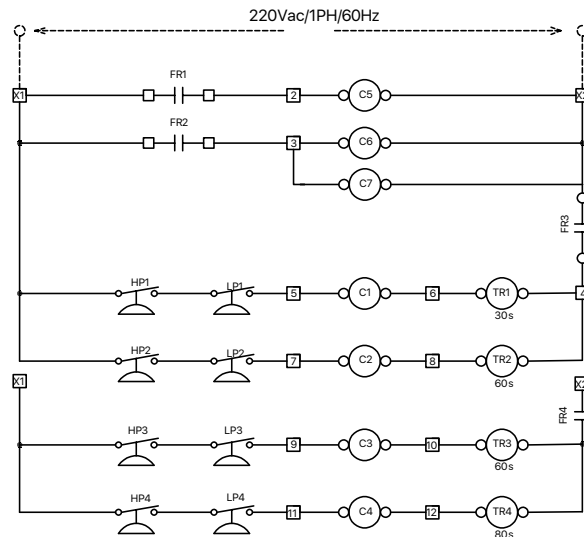
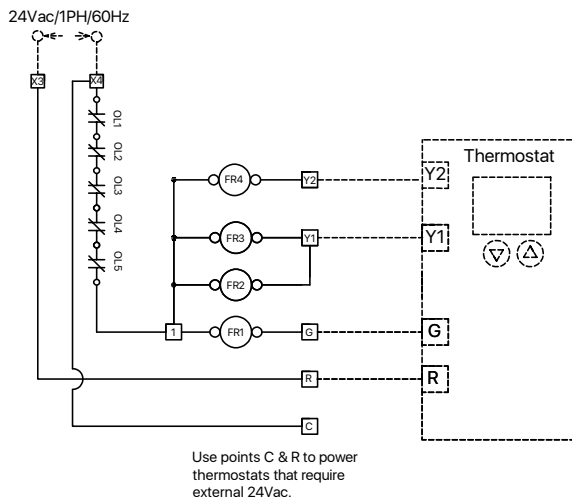
# Electric Diagram

While performing the electrical installation, the authorized technician must verify that they are complying with the electrical circuit of the equipment shown below:

## 208-230V / 3PH / 60Hz (POWER)



## (CONTROL)



## WARNING

**High Voltage:** Disconnect all supply source before manipulating this unit. Multiple energy sources can be present. Not doing so can cause property damage, personal injury or death.

### Elements:

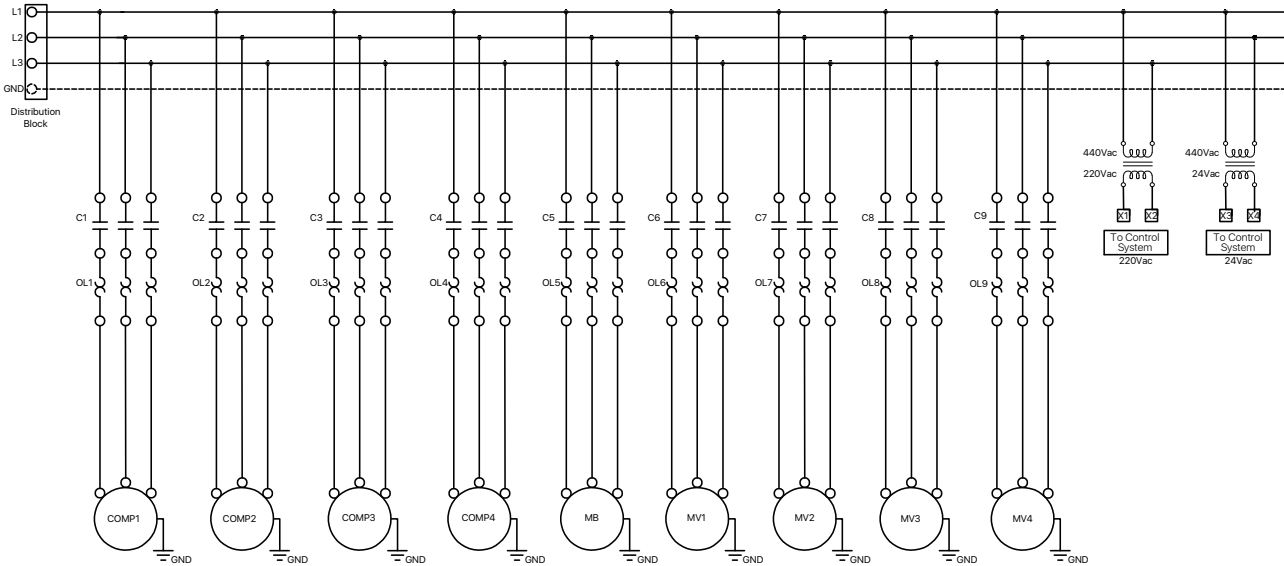
- COMP: Compressor
- MB: Blower Motor
- MV: Condenser Motor
- L: AC Supply Lines
- FR: Auxiliary Relay
- G: Fan Signal
- Y1: Condenser Signal Stage 1
- Y2: Condenser Signal Stage 2
- R: Common 24Vac Lines
- C: Auxiliary 24Vac Lines

- HP: High Pressure Switch
- LP: Low Pressure Switch
- TR: Timer
- C1-C9: Contactor
- OL: Thermal Relay
- GND: Ground
- : Factory Wiring
- - -: Field Wiring

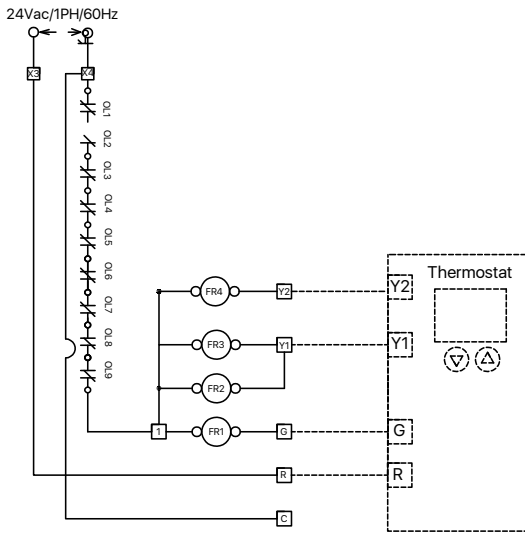
# Electric Diagram

While performing the electrical installation, the authorized technician must verify that they are complying with the electrical circuit of the equipment shown below:

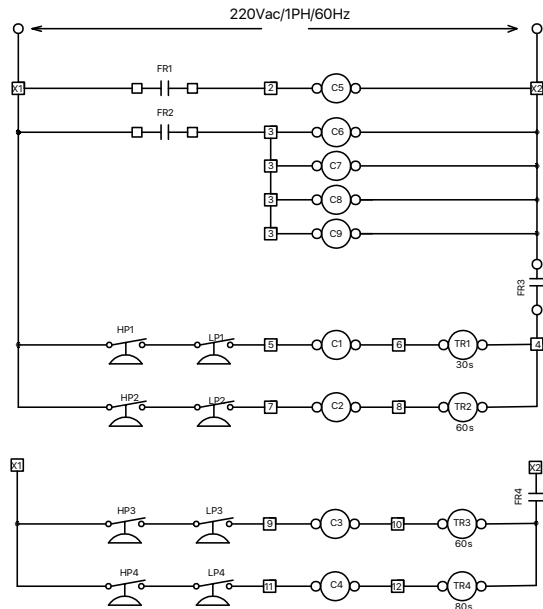
## 460V / 3PH / 60Hz (POWER)



## (CONTROL)



Use points C & R to power thermostats that require external 24Vac power.



## WARNING

**High Voltage:** Disconnect all supply source before manipulating this unit. Multiple energy sources can be present. Not doing so can cause property damage, personal injury or death.

### Elements:

- COMP: Compressor
- MB: Blower Motor
- MV: Condenser Motor
- L: AC Supply Lines
- FR: Auxiliary Relay
- G: Fan Signal
- Y1: Condenser Signal Stage 1
- Y2: Condenser Signal Stage 2
- R: Common 24Vac Lines
- C: Auxiliary 24Vac Lines

- HP: High Pressure Switch
- LP: Low Pressure Switch
- TR: Timer
- C1-C9: Contactor
- OL: Thermal Relay
- GND: Ground
- : Factory Wiring
- - -: Field Wiring

# Suggestions for Installation

The conditions that must be taken into account in general before installing the equipment:

**The works on the units must be carried out only by professionals. Do not connect the power supply until all the work is finished.**

## Considerations to take into account

1. It is very important in direct transmission equipment that air outlets are not linked in the same duct before a minimum distance of 1.5 meters and preferably at a distance of 2 meters.
2. Make sure the suspension support is strong enough to support the weight of the unit.
3. Most of the equipment weight is located in the refrigerant condensation zone, take into account for the installation of the base where the equipment will rest.
4. Select a place for an easy drainage connection. It is important to install a drainage trap.
5. Be sure to install the equipment level to ensure proper operation of the unit.
6. Select a place far from gases or explosive or combustible materials.
7. Preview the necessary free spaces for maintenance and technical assistance services.
8. Verify that the model, options and tension, indicated in the characteristics plate are correct.
9. Verify that the energy supply meets the specifications that appear on the equipment plate.
10. All field wiring must be carried out by duly qualified personnel. The wiring must be adjusted to the applicable local regulations.
11. Siga los requerimientos apropiados que establecen el código eléctrico nacional sobre las conexiones a masa.
12. Follow the appropriate requirements that establish the National Electric Code on mass connections.
13. Visually inspect the exterior of the unit, including the ceiling, to detect possible signs of damage during transport.
14. Perform a visual verification of the internal components to identify whether there is transport damage, as soon as possible, after the reception of the unit.
15. Avoid obstructions in the supply and return of air so the inner air will circulate properly.

# Suggestions for Ignition

Briefly, the steps for the ignition and commissioning of the equipment are as follows (only an authorized technician can do it):

**Never do work without the help of professionals. Before making any connection, be sure not to have connected or energized the equipment or sources of equipment until all the work is finished.**

## Steps for ignition of the unit

1. From the breaker box, take electric power to the equipment. Verify that the capacity of the disjunct is the required to protect the equipment.
2. Connect lines to the power beams, indicated as L1 and L2 of the electric box or L1, L2 and L3 for three-phase equipment.
3. Confirm that the ground connection is reliable and that the ground cable is connected to the special device of the building. Never connect the ground cable with gas, water, telephone cables, etc.
4. From the equipment, wire the three control lines R, G, Y & O\*, indicated in the electric box to the respective thermostat terminals.
5. The operation of the air conditioning system is controlled by the interior thermostat. You must adjust the thermostat to a set temperature (set point) to keep the interior temperature at the level you select.
6. The frequent thermostat movement produces faster cycles, which is potentially harmful to the compressor. For no reason move the thermostat temperature selector for at least 5 minutes after the compressor has turned off.
7. Ensure that all connections are correctly made, subject and according to the electrical diagrams provided.
8. Action switches (installed in the field) to energize the equipment.
9. Supply sufficient electrical capacity and respect the electrical cable section necessary for specified consumption.

# Maintenance Recommendations

With due maintenance and care, the air conditioning unit will work successfully. Before maintaining, consider the following security precautions:

## **WARNING!**

**To prevent damage to the equipment and personal injury or death, disconnect all electricity supply to the equipment before removing access panels to perform some maintenance work. Disconnect electricity to the interior and exterior units.**

**NOTE:** It is possible that there is more than one electric disconnection switch.

## **WARNING!**

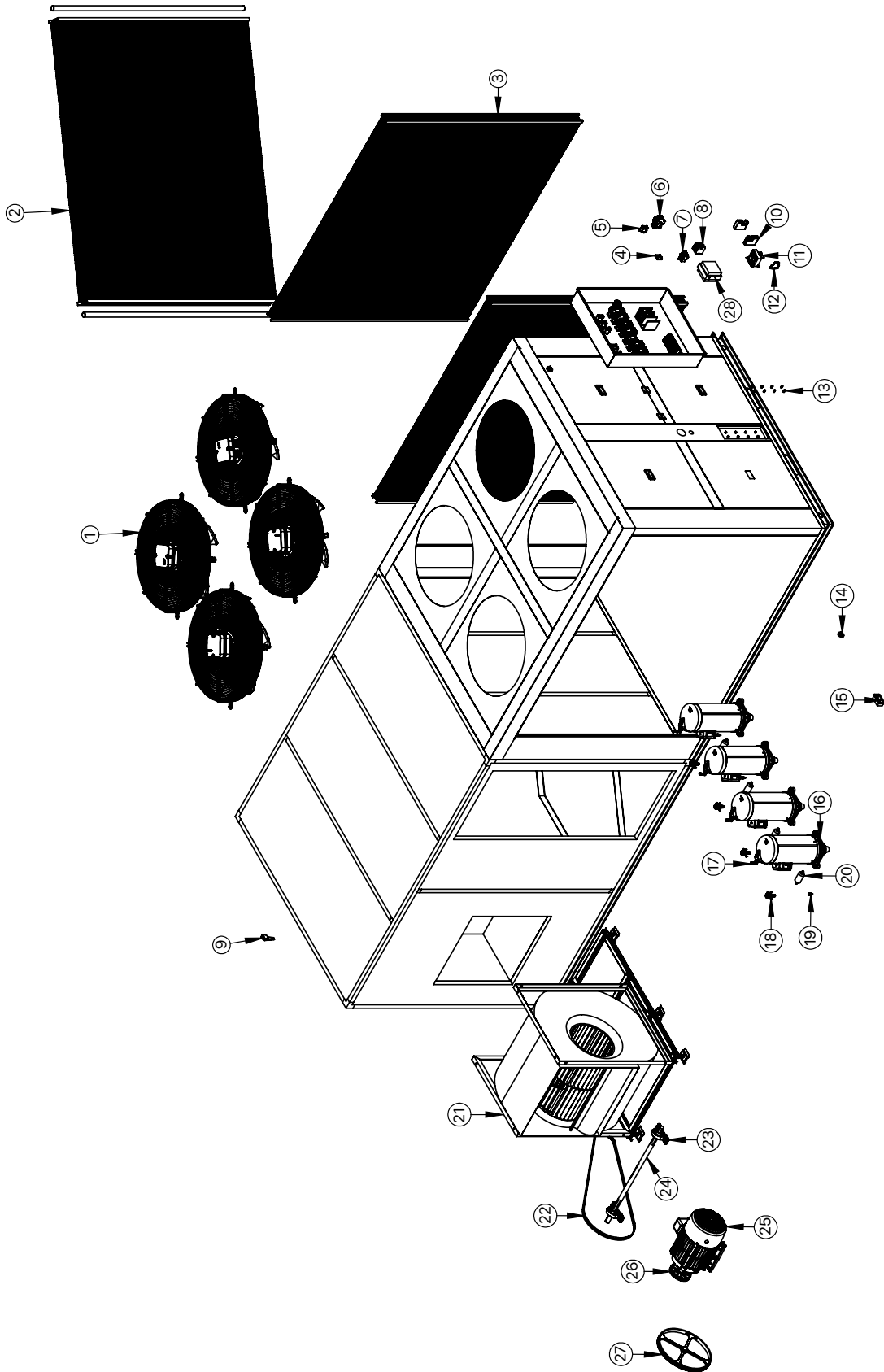
**Although special care has been taken to minimize acute edges in the construction of your equipment, be extremely careful when handling the pieces or putting your hand inside it.**

## **Recommendations**

1. Clean the air filter carefully, this in order to avoid a restricted air flow, which decreases the efficiency of the unit and its useful life.
2. Check the status of the evaporator coil. It is ideal that there is no obstruction, in order to guarantee the free flow of the coil.
3. In case it is necessary to clean the coil, you can do it with a detergent solution and rinse it with water. This may require coil extraction. Be careful not to fold or damage the fins.
4. Do not allow waste to accumulate around the unit or above it.
5. Periodically inspect the equipment power. Make sure to have the necessary power for the operation of this. The current of the main components of the system must be monitored according to the equipment plate.
6. Periodically inspect work pressures in the system (high and low pressure). They should not exceed their operation rank in normal use conditions.
7. It is recommended to verify parameters such as overheating and refrigerant overcooling. Which under normal conditions of use will have values between 8 and 15 ° F for overheating, and values between 5 and 15 ° F in overcooling.
8. Periodically review the condenser fan status to avoid dirt or friction between sheets that can unbalance the fans.
9. Periodically review that there is no obstruction in the equipment drainage to avoid overflowing water from the equipment.



# Exploded View



# Parts List - GXPK720DG4AB

REF.	PART NAME	QTY.	PART NUMBER
1	AXIAL FAN WITH 800MM DIAMETER	4	10039012
2	60TR EVAPORATOR HEAT EXCHANGER	1	1EA1204-72092X
3	30TR RIGHT CONDENSER HEAT EXCHANGER	1	1CA1304-78090A
3.1	30TR LEFT CONDENSER HEAT EXCHANGER	1	1CA1304-78090X
4	TIMER	4	16010001
5	RELEVO DE 8 PINES 24VAC	4	12010017
5.1	RELAY BASE	4	12010009
6	12A-3P-220V CONTACTOR	4	13030055
6.1	65A-3P-220V CONTACTOR	5	13030061
7	5.6-8AMP BIMETALLIC	4	13031068
7.1	50-63AMP BIMETALLIC	4	13031069
7.2	32-50AMP BIMETALLIC	1	13031088
8	POWER TERMINAL	3	13110008
9	NYLON HANDLE	8	51110010
10	DISTRIBUTION BLOCK	4	13110015
11	220V TO 24V 75VA TRANSFORMER	1	15110013
12	CONTROL TERMINAL	40	13110010
13	1/4" X 0.032" X 2" ACCESS VALVE	8	16C056002
13.1	1/4" X 0.032" X 2" ACCESS VALVE WITH NUT	8	16C056001
14	1/4" METAL CLOSURE	2	59040003
15	LARGE RECESSED HANDLE	8	59040001
16	16.4TR SCROLL TYPE COPELAND COMPRESSOR	4	14021316-1
17	R410 HIGH PRESSURE SWITCH 610-420	4	31020016
18	15TR R410 EXPANSION VALVE	4	31040045
19	R410 LOW PRESSURE SWITCH 55-95	4	31020017
20	5/8" DRYER FILTER	4	23010009
21	25" X 25" X 1-1/2" CHINESE HOUSING CENTRIFUGAL FAN	1	20020061
22	1-1/2" PULLEY DRIVE BELT	2	53040092
23	1-1/2" PILLOW BLOCK	2	53020017
24	1-1/2" AISI 4140 STEEL SHAFT X 110CM	1	73210089
25	20HP THREE-PHASE MOTOR	1	10060017
26	QD 2B68 SDS MASTERDRIVE DRIVE PULLEY	1	53036015
26.1	SDSX 1 5/8 MASTERDRIVE DRIVE PULLEY BUSHING	1	53032006
27	QD 2BK184 SK DRIVEN PULLEY	1	53031214
27.1	SK X 1 1/2" DRIVEN PULLEY BUSHING	1	53032012

# Parts List - GXPK720DG7AB

REF.	PART NAME	QTY.	PART NUMBER
1	AXIAL FAN WITH 800MM DIAMETER	4	10039012
2	60TR EVAPORATOR HEAT EXCHANGER	1	1EA1204-72092X
3	30TR RIGHT CONDENSER HEAT EXCHANGER	1	1CA1304-78090A
3.1	30TR LEFT CONDENSER HEAT EXCHANGER	1	1CA1304-78090X
4	TIMER	4	16010001
5	8-PIN 24VAC RELAY	4	12010017
5.1	RELAY BASE	4	12010009
6	9A-3P-220V CONTACTOR	4	13030056
6.1	50A-3P-220V CONTACTOR	4	13030051
6.2	38A-3P-220V CONTACTOR	1	13030059-1
7	2.8 - 4 AMP BIMETALLIC	4	13031072
7.1	25 - 40 AMP BIMETALLIC	4	13031067
7.2	22 - 32 AMP BIMETALLIC	1	13031085
8	POWER TERMINAL	3	13110008
9	NYLON HANDLE	8	51110010
10	335 AMP DISTRIBUTION BLOCK	4	13110015
11	440V TO 24V 75 VA TRANSFORMER	1	15110013
12	CONTROL TERMINAL	40	13110010
13	1/4" X 0.032" X 2" ACCESS VALVE	8	16C056002
13.1	1/4" X 0.032" X 2" ACCESS VALVE WITH NUT	8	16C056001
14	1/4" METAL CLOSURE	2	59040003
15	LARGE RECESSED HANDLE	8	59040001
16	16.4TR SCROLL TYPE COPELAND COMPRESSOR	4	14021316-1
17	R410 HIGH PRESSURE SWITCH 610-420	4	31020016
18	VALVULA DE EXPANSION 15TR R410	4	31040045
19	R410 LOW PRESSURE SWITCH 55-95	4	31020017
20	DRYER FILTER	4	23010009
21	25" X 25" X 1-1/2" CHINESE HOUSING CENTRIFUGAL FAN	1	20020061
22	1-1/2" PULLEY DRIVE BELT	2	53040092
23	1-1/2" PILLOW BLOCK	2	53020017
24	1-1/2" AISI 4140 STEEL SHAFT X 110CM	1	73210089
25	20HP THREE-PHASE MOTOR	1	10060017
26	QD 2B68 SDS DRIVE PULLEY	1	53036015
26.1	SDSX 1-5/8 DRIVE PULLEY BUSHING	1	53032006
27	QD 2BK184 SK DRIVEN PULLEY	1	53031214
27.1	SK X 1 1/2" DRIVEN PULLEY BUSHING	1	53032012
28	440V TO 220V 100VA TRANSFORMER	1	15110014

# Notes

Lined area for taking notes, consisting of 25 horizontal lines.





In accordance with its continuous progress policy and product improvement, Goodman reserves the right to make changes without prior notice.