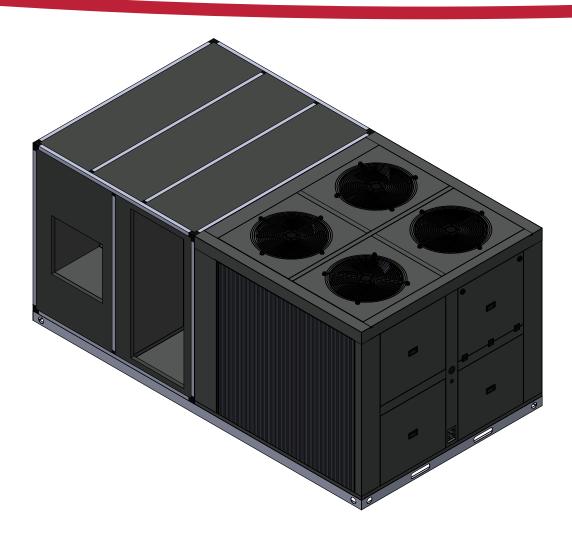


Commercial Manual COSTERA Series

Air Cooled Horizontal Package Unit **30 TON**



- Manufactured in large galvanized steel sheet.
- Powder coated paint system: For a long

 lasting professional finish. Additional Modine Luvata corrosion resistant spray added for extra protection.
- Scroll type compressor, which offers greater protection against liquid damage. More efficient throughout its operational range; It operates at lower sound and vibration levels than traditional compressors.
- Serpentin evaporator and condenser made of copper tubes and aluminum fins.
- Easy-access panel to compressors.

- Certified electric motor (PSC motor).
- Compact unit of four cooling circuits.
- High and low pressure switches.
- Bi-metal electrical protector.
- High capacity filter dryer.
- Pulley-transmission centrifugal motor-fan coupling.
- Fully insulated evaporator-fan compartment with easy-access hinged panels.
- Stainless steel rivet-nut machine-threaded hex head screw-fixed service panels.
- Reinforced iron metal base with forklift openings.

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- **14** Suggestions for Installation
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- **20** Notes

This document will provide relevant information about the equipment. All the information included in this manual is subject to changes without prior notice. The suggestions of this manual are addressed to the personnel in charge of planning, installing, implementing, and maintaining the equipment, having corresponding knowledge for the realization of these type of works.



WARNING

Installation, adjustment, alteration, service or maintenance can cause personal injuries, death, or property damage.

The installation and service must be carried out by a professional or equivalent professional installer or a service agency.



CAUTION

Physical contact with edges while applying excessive force or rapid movement with metal can cause personal injury. Be careful when working near these areas during installation or during the service of this equipment.

Precautions

In the following document you can find several useful suggestions on the ignition, use and maintenance of your air cooled horizontal package unit. Preventive care will help you save time and money during the useful life of the unit.

Precaution

- Contact an authorized technician in case of requiring the repair or maintenance of this unit.
- Contact an authorized installer to install this unit.
- In case of replacement of supply cables, this activity can only be carried out by authorized personnel.
- The installation must be carried out only by authorized personnel in accordance with wiring standards.
- The electrical installation must be carried out in accordance with current legal norms.
- Make sure the electric service is adequate for the selected equipment model.
- Make sure the equipment is correctly installed. To avoid electrical discharges and possible fires, the correct connection is important.
- If the voltage supplied to this equipment is outside the specified range, the equipment will not
 work and this can cause the main components of the equipment (compressors motors) and
 other electrical components to burn out.
- Do not store or use gasoline or other flammable products near this equipment or other artifacts.

Incorrect manipulation due to lack of knowledge of the instructions or suggestions described in this manual can harm the unit. We do not assume any responsibility for damages derived from incorrect, inappropriate or not planned use, or to consequences of unauthorized repairs or modifications. Keep in mind that this document is only valid for the specified equipment and not for complete installation.

Technical Specifications

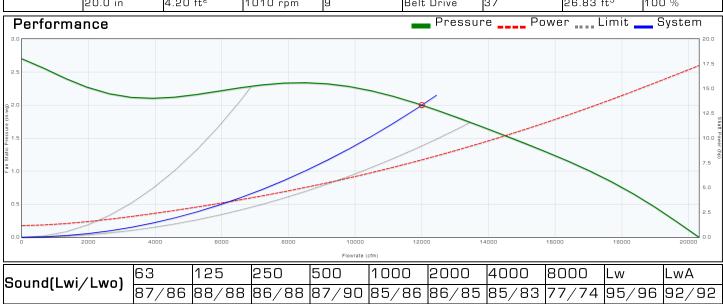
	GXPK360DG4AB	GXPK360DG7AB
GENERAL DATA	CAI NOODD AD	CAI ROODS/AB
Cooling Capacity (BTU/h)	360,000	360,000
Cooling Tons	30	300,000
	11.8	11.8
Efficiency ^[1] EER EVAPORATOR FAN	11.8	11.8
Transmission	Pulley	Pulley
Number of Fans	Pulley 1	Pulley 1
	12000	
Rated Air Flow ⁽¹⁾ (CFM)		12000
Blower (DxW)	20 x 20	20 x 20
Number of Motors	1	1
Current (A)	23.9	13.4
Power (HP)	10	10
RPM	1800	1800
EVAPORATOR COIL		
Type (Tube / Fin)	Copper / Copper	Copper / Copper
Rows	4	4
Fins Per Inch	12	12
CONDENSER FAN		
Number of Fans	4	4
Туре	Axial	Axial
Number of Motors	4	4
Current (A)	2.2	1.2
Power (W)	709	789
RPM	984	1062
Fan Diameter (mm)	630	630
CONDENSER COIL		
Type (Tube / Fin)	Copper / Copper	Copper / Copper
Rows	4	4
Fins Per Inch	13	13
COMPRESSOR		
Refrigerant	R410a	R410a
Quantity	2	2
Туре	Scroll	Scroll
RLA ^[2]	62,1 / 55,8	29,3 / 26,3
LRA ^[3]	340.0	179.0
ELECTRICAL DATA		
V / Ph / Hz	(208-230/3/60)	(460/3/60)
Operating Current ^[1] (A)		
	157.0	77.0
Unit Total Amperage ^[1] (A)	157.0 157.0	77.0 77.0
Unit Total Amperage ⁽¹⁾ (A)	157.0	77.0
Unit Total Amperage ^[1] (A) Minimum Circuit Ampacity (A)	157.0 173.0	77.0 85.0

Notes: ¹ Data corresponding to a certain operation condition based on the AHRI 210/240 or 360 standard. ² This Rated Load Amps data (RLA) corresponds to a single compressor. ³ This Locked Rotor Amps data (LRA) corresponds to a single compressor. ⁴ The information provided in the table can change without prior notice.



Blower Performance Data

Model A20-20H	Flow 12000 cfm	Pressure 2.00 in-wg	Temperature 70 °F	Altitude Oft	Density 0.075 lb/ft ³		Vav Set Point 0.00 in-wg
Fan Tag	Flow 12000 cfm	Pressure 2.00 in-wg			Total Efficiency 60.7 %	Outlet Velocity	Efficiency Rating FEG75
	Impeller Dia 20.0 in	Outlet Area 4.20 ft ²	Max. Speed 1010 rpm		Drive Belt Drive		TurnDown 100 %



Notes: Airflow performance data are obtained in accordance with AMCA 210-07. Installed performance will vary depending on extent of cabinet geometry

Sound data are estimated from industry experience for the type of product selected. Data should be used for comparison purposes only and do not represent installed values.

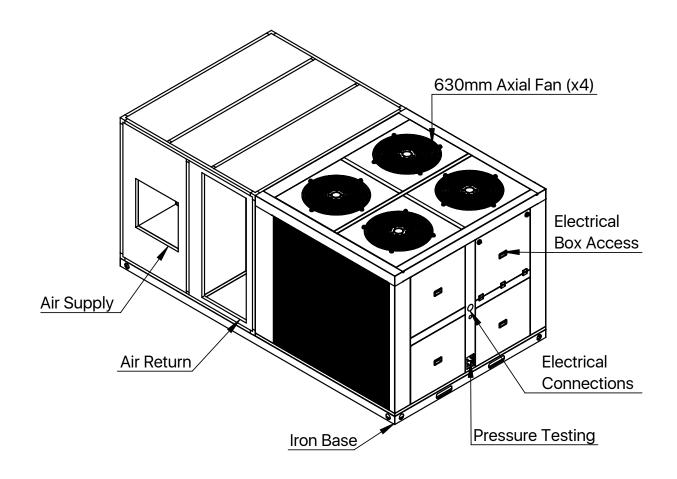
System Performance Data

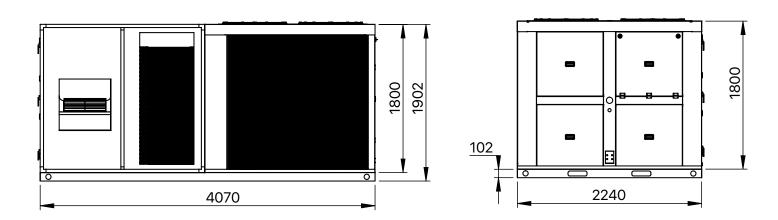
													Am	bient Te	Ambient Temperature (°F)	e (°F)											
						82									95								105				
Airflow	Ent DB													Wet Bu	Wet Bulb Inlet (°F)	٦											
	 }		61			29			73			61			29		7	73		61			29			73	
	_	MBh	SHC	PI(KW)	MBh	SHC PI(F	PI(KW) M	MBh St	SHC PI(F	PI(KW) M	MBh SHC	C PI(KW)	v) MBh	SHC	PI(KW)	/) MBh	SHC	PI(KW)									
	75	161	161	13	592	151	21	420	148	34	152	152										236		24	363	128	36
7200		198	198	16	266	188	21	420	186	34	187	187	17	251	771 2	23 39	390 17	173 3	35 17	176 176	9 2	236	166	24	363	161	36
		270	270	77	271	268	22	420	263	34	255	255	23									241		24	363	227	36
	\vdash	202	202	16	329	188	26	515	181	41	191	191	17	┢	-		┢	-		┢	-	291	┝	29	445	156	45
		248	248	70	329	235	56	515	529	41	234	234	21	310	222 2	-	479 21	213 4	44	220 220	0 22	291	209	29	445	198	45
0096		294	294	23	331	284	56	515	279	41	277	277	25	312	268 2		479 25	259 4	44 26	260 260		293	252	29	445	241	45
	06	339	339	27	349	340	28	515	327	41	320	320	59	329	321 3	30 47	479 30	304 4	44 30	301 301	1 30	309	302	31	445	283	45
		239	239	19	382	220	31	586	204	47	225	225	50	_			_	190 5					196	34	202	177	51
		294	294	23	382	279	31	282	797	47	277	277	25	360	263 3	33 2	544 2	245 4	49 26	260 260	_	338	247	34	206	228	51
12000		348	348	28	385	338	31	585	323	47	328	328				-	544 30							34	206	279	51
	06	402	402	32	410	406	33	585	382	47	379	379	34	387	383 3	35 54	544 35	355 4	49 35	356 356	96 36	364	360	36	206	330	51
	75	569	569	22	419	247	33	641	223	51	254	254		395	233 3		20 20	207 5		239 239		371	219	37	554	193	55
	- 08	331	331	56	419	315	33	641	292	51	312	312	78	395	297 3	36 56	596 27	271 5		293 293	3 29	371	279	37	554	252	25
14400		393	393	31	427	386	34	641	360	51	371	371	34	403	364 3		296 33	335 2		349 349		379	342	38	554	312	22
	06	456	456	36	458	458	37	641	429	51	430	430	39	432	432 3	39 2	296 35	399 5	54 40	404 404	4 40	406	406	41	554	371	55
		293	293	23	442	267	35	989	237	55	276	276	25	417	252 3	38 65	638 22	220 5	58 25	259 259	9 26	392	237	39	593	205	59
0000		363	363	59	442	345	35	989	315	22	342	342	31	417	325 3	38 —	638 29	293 5	28 33	321 321	1 32	392	306	39	593	272	29
16800	- 82	431	431	35	457	427	37	989	394	55	407	407	37	431	403 3	39 65	98 36	366 5		383 383	38	405	379	41	593	340	29
	06	501	501	42	501	501	40	989	472	55	473	473	43	473	473 4	43 6	638 43	439 5	58 4	445 445	5 44	445	445	4	593	408	59
													An	bient Te	Ambient Temperature (°F)	(%)			-								
						115									120								125				
Airflow	Ent DB													Wet Bu	Wet Bulb Inlet (°F)	ا ا											
	 }		61			29			73			61			29		7	73		61	- 1		29			73	
	ij	MBh	SHC	PI(KW)	MBh	SHC PI(F	PI(KW) M	MBh St	SHC PI(F	PI(KW) M	MBh SHC	C PI(KW)	v) MBh	SHC	PI(KW)	/) MBh	SHC	PI(KW)									
	75	134	134	15	222	125	25	337	132	37	126	129	16	208	119 2		314 12	128 3		119 124		196	113	28	292	124	42
7200		165	165	18	222	156	25	337	166	37	155	159	19									196		78	292	156	42
		195	195	22	526	189	25	337	199	37	184	187	23	213						173 180		200	171	29	292	187	42
	+	225	225	25	226	224	25	337	234	37	212	216	56	+	_	_		_	_		+	200	\dashv	29	292	220	42
		169	169	19	274	156	30	414	161	46	159	162		_		32 38						242		32	358	151	51
0096		207	207	23	274	196	30	414	204	46	194	198										242		35	358	192	51
		245	245	27	276	237	31	414	248	46	230	235												35	358	233	51
	+	283	283	31	291	284	32	414	291	46	566	271	_	+	-	-	-		+	+		-	+	37	358	274	51
		199	199	22	318	184	35	471	182	25	187	191	23									281		40	408	171	28
12000		245	245	27	318	232	32	471	235	25	230	235	53									281		40	407	221	28
		290	290	32	321	282	36	471	287	25	272	278	34									283		40	407	270	28
	+	335	335	37	342	338	38	471	340	52	315	321	39	+	-	+	-	-	+	-		302	-	43	407	320	28
`		224	224	52	349	506	39	515	198	57	211	215	56									308		44	446	187	64
14400		576	276	31	349	262	39	515	260	22	259	265	32	328	249 4	41 47	479 25	252 6	60 2	244 254		308	237	44	446	244	64
9	92	328	328	36	356	322	40	515	321	57	308	315	39			42 47			_	290 302		315	_	45	446	302	64
	\dashv	380	380	42	382	382	42	515	382	57	357	365	45	359	363 4	45 47	479 37	371 6	93	336 350	0 48	337	344	48	446	360	64
		244	244	27	368	223	41	552	211	61	529	234	53									326		47	477	198	89
16800		302	302	34	368	287	41	552	281	61	284	290	36									326		47	477	264	89
	82	360	360	40	381	356	42	552	351	61	338	345	42			45 51				318 331		337		48	477	330	89
	\dashv	418	418	46	418	418	46	552	421	61	393	401	49	393	397 4	49 51	513 40	408 6	64 36	369 385	5 53	369	377	23	477	396	89

Notes: ¹ Data corresponding to a certain condition. The capacities described do not take into account the heat generated by the indoor fan. ² MBh = Total Gross Capacity. ³ SHC = Sensible Heat Capacity.



Unit Dimensions

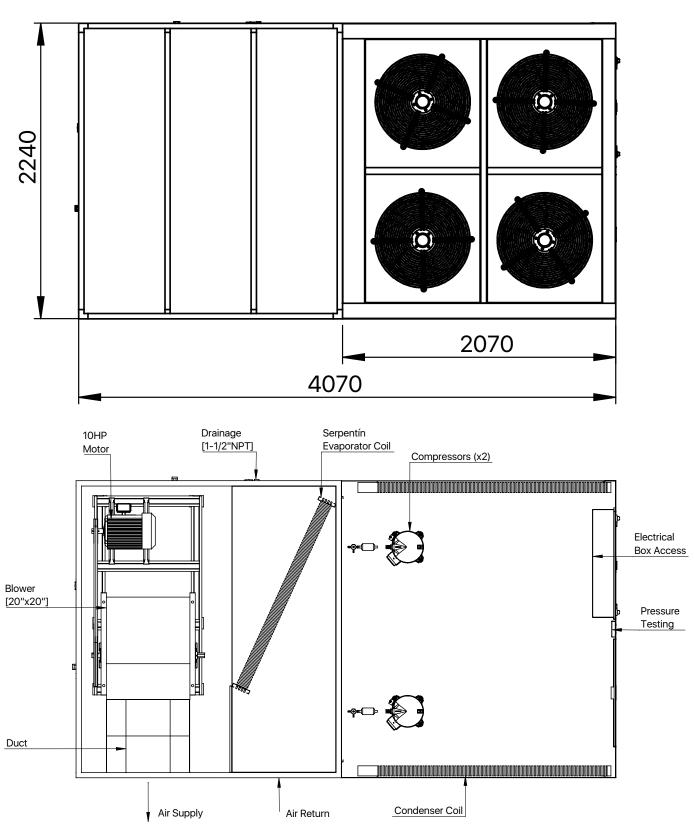




Note: All measurements are in millimeters (mm).

Unit Dimensions

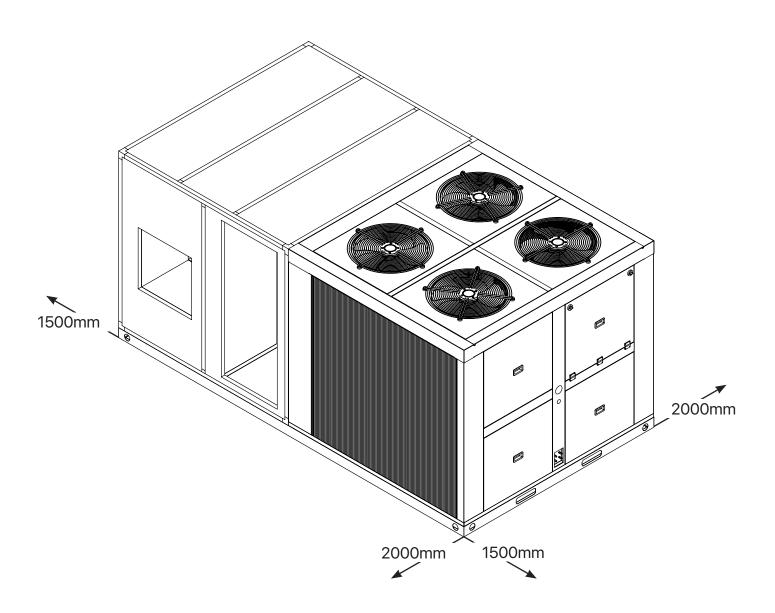
TOP VIEW



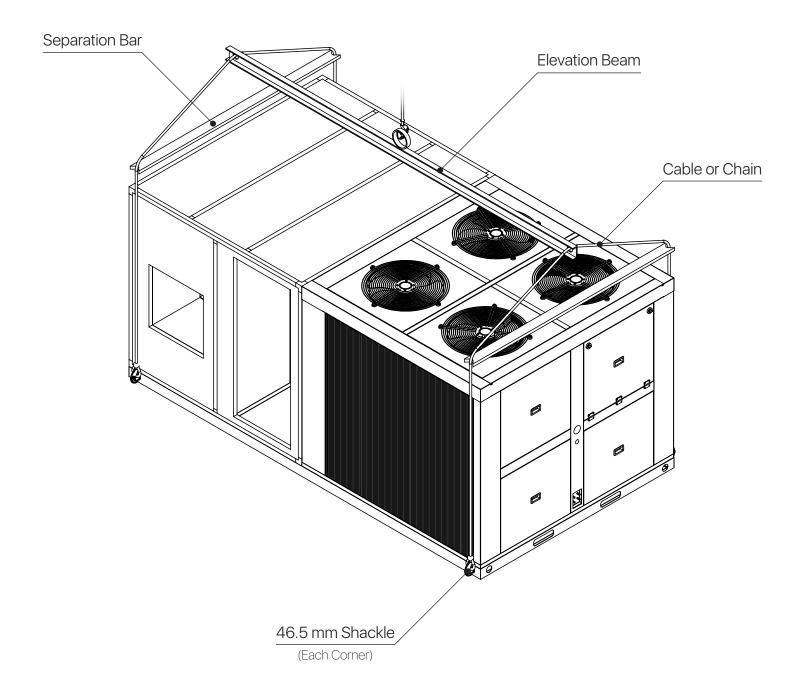
Note: All measurements are in millimeters (mm).

Safety Distance

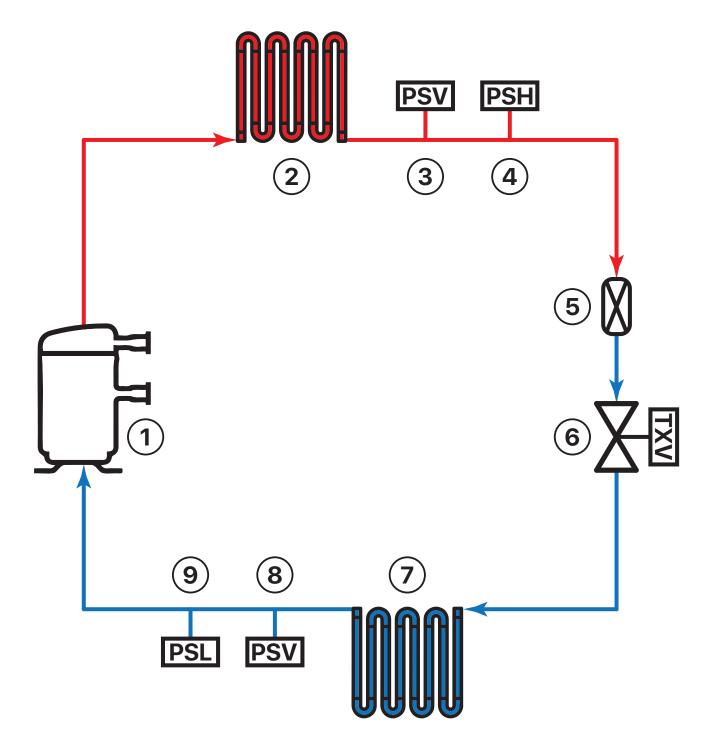
The following minimum free spaces must be observed for the proper performance and capacity of the unit.



Safe Handling



Refrigeration Diagram



REF.	DESCRIPTION
1	SCROLL COMPRESSOR
2	CONDENSER COIL AND AXIAL FAN
3	ACCESS VALVE FOR PRELOAD AND CONTROL
4	HIGH PRESSURE SWITCH
5	FILTER DRYER

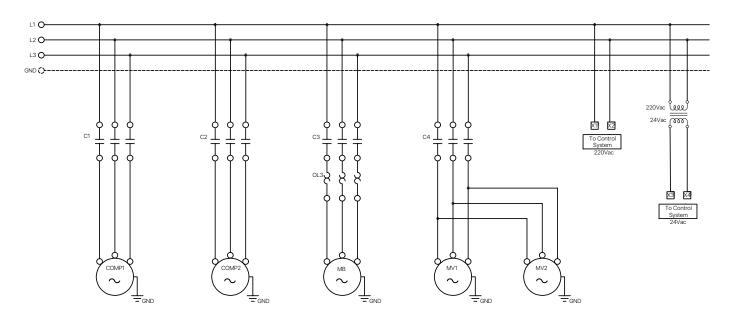
DESCRIPTION
EXPANSION VALVE (TXV)
EVAPORATOR COIL AND BLOWER FAN
ACCESS VALVE FOR PRELOAD AND CONTROL
LOW PRESSURE SWITCH

Electric Diagram

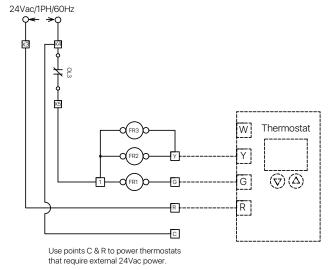
While performing the electrical installation, the authorized technician must verify that they are complying with the electrical circuit of the equipment shown below:

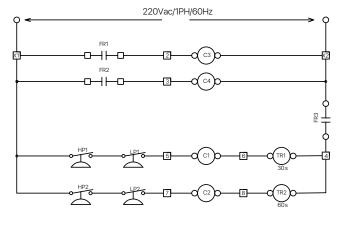
208V-230V / 3PH / 60Hz

(POWER)



(CONTROL)





A

WARNING

High Voltage: Disconnect all supply source before manipulating this unit. Multiple energy sources can be present. Not doing so can cause property damage, personal injury or death.

Elements:

COMP: Compressor
MB: Blower Motor
MV: Condenser Motor
L: AC Supply Lines
FR: Auxiliary Relay
G: Fan Signal
Y: Condenser Signal
W: Dehumidifier Signal (N/A)
R: Common 24Vac Lines
C: Auxiliary 24Vac Lines

P: High Pressure Switch
Low Pressure Switch

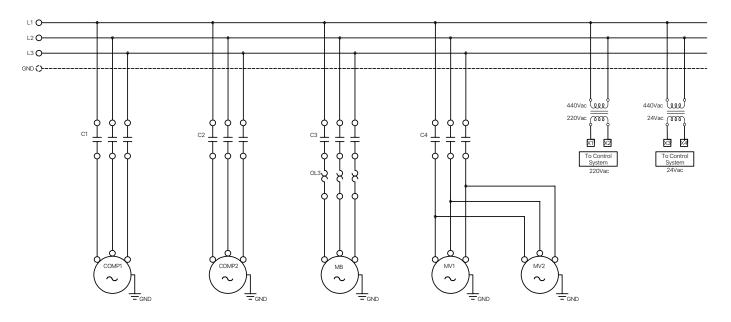
TR: Timer
C1: Contactor
OL: Thermal Relay
GND: Ground
Factory Wiring
Field Wiring

Electric Diagram

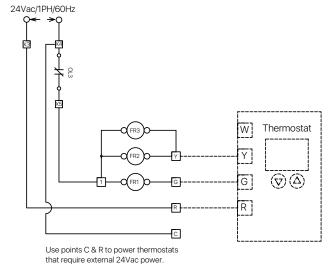
While performing the electrical installation, the authorized technician must verify that they are complying with the electrical circuit of the equipment shown below:

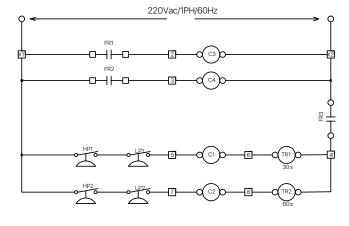
460V / 3PH / 60Hz

(POWER)



(CONTROL)





A

WARNING

High Voltage: Disconnect all supply source before manipulating this unit. Multiple energy sources can be present. Not doing so can cause property damage, personal injury or death.

Elements:

COMP: Compressor
MB: Blower Motor
MV: Condenser Motor
L: AC Supply Lines
FR: Auxiliary Relay
G: Fan Signal
Y: Condenser Signal
W: Dehumidifier Signal (N/A)
R: Common 24Vac Lines
C: Auxiliary 24Vac Lines

P: High Pressure Switch
P: Low Pressure Switch
R: Timer

TR: Timer
C1: Contactor
OL: Thermal Relay
GND: Ground
Factory Wiring
Field Wiring

Suggestions for Installation

The conditions that must be taken into account in general before installing the equipment:

The works on the units must be carried out only by professionals. Do not connect the power supply until all the work is finished.

Considerations to take into account

- 1. It is very important in direct transmission equipment that air outlets are not linked in the same duct before a minimum distance of 1.5 meters and preferably at a distance of 2 meters.
- 2. Make sure the suspension support is strong enough to support the weight of the unit.
- 3. Most of the equipment weight is located in the refrigerant condensation zone, take into account for the installation of the base where the equipment will rest.
- 4. Select a place for an easy drainage connection. It is important to install a drainage trap.
- 5. Be sure to install the equipment level to ensure proper operation of the unit.
- 6. Select a place far from gases or explosive or combustible materials.
- 7. Preview the necessary free spaces for maintenance and technical assistance services.
- 8. Verify that the model, options and tension, indicated in the characteristics plate are correct.
- 9. Verify that the energy supply meets the specifications that appear on the equipment plate.
- 10. All field wiring must be carried out by duly qualified personnel. The wiring must be adjusted to the applicable local regulations.
- 11. Siga los requerimientos apropiados que establecen el código eléctrico nacional sobre las conexiones a masa.
- 12. Follow the appropriate requirements that establish the National Electric Code on mass connections.
- 13. Visually inspect the exterior of the unit, including the ceiling, to detect possible signs of damage during transport.
- 14. Perform a visual verification of the internal components to identify whether there is transport damage, as soon as possible, after the reception of the unit.
- 15. Avoid obstructions in the supply and return of air so the inner air will circulate properly.

Suggestions for Ignition

Briefly, the steps for the ignition and commissioning of the equipment are as follows (only an authorized technician can do it):

Never do work without the help of professionals. Before making any connection, be sure not to have connected or energized the equipment or sources of equipment until all the work is finished.

Steps for ignition of the unit

- 1. From the breaker box, take electric power to the equipment. Verify that the capacity of the disjunct is the required to protect the equipment.
- 2. Connect lines to the power beems, indicated as L1 and L2 of the electric box or L1, L2 and L3 for three-phase equipment.
- 3. Confirm that the ground connection is reliable and that the ground cable is connected to the special device of the building. Never connect the ground cable with gas, water, telephone cables, etc.
- 4. From the equipment, wire the three control lines R, G, Y & O*, indicated in the electric box to the respective thermostat terminals.
- 5. The operation of the air conditioning system is controlled by the interior thermostat. You must adjust the thermostat to a set temperature (set point) to keep the interior temperature at the level you select.
- 6. The frequent thermostat movement produces faster cycles, which is potentially harmful to the compressor. For no reason move the thermostat temperature selector for at least 5 minutes after the compressor has turned off.
- 7. Ensure that all connections are correctly made, subject and according to the electrical diagrams provided.
- 8. Action switches (installed in the field) to energize the equipment.
- 9. Supply sufficient electrical capacity and respect the electrical cable section necessary for specified consumption.

Maintenance Recommendations

With due maintenance and care, the air conditioning unit will work successfully. Before maintaining, consider the following security precautions:

WARNING!

To prevent damage to the equipment and personal injury or death, disconnect all electricity supply to the equipment before removing access panels to perform some maintenance work. Disconnect electricity to the interior and exterior units.

NOTE: It is possible that there is more than one electric disconnection switch.

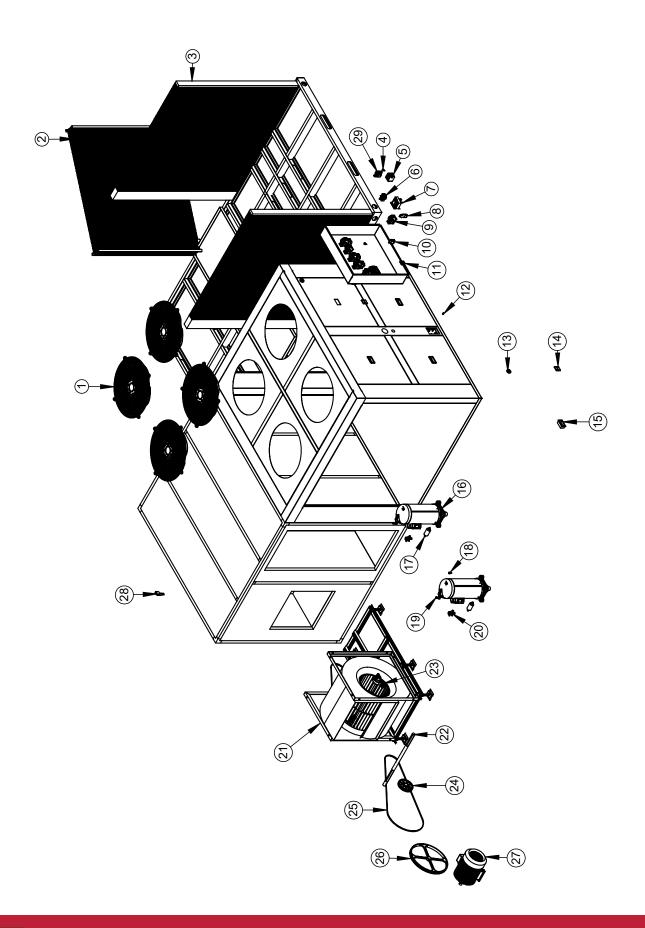
WARNING!

Although special care has been taken to minimize acute edges in the construction of your equipment, be extremely careful when handling the pieces or putting your hand inside it.

Recommendations

- 1. Clean the air filter carefully, this in order to avoid a restricted air flow, which decreases the efficiency of the unit and its useful life.
- 2. Check the status of the evaporator coil. It is ideal that there is no obstruction, in order to guarantee the free flow of the coil.
- 3. In case it is necessary to clean the coil, you can do it with a detergent solution and rinse it with water. This may require coil extraction. Be careful not to fold or damage the fins.
- 4. Do not allow waste to accumulate around the unit or above it.
- 5. Periodically inspect the equipment power. Make sure to have the necessary power for the operation of this. The current of the main components of the system must be monitored according to the equipment plate.
- 6. Periodically inspect work pressures in the system (high and low pressure). They should not exceed their operation rank in normal use conditions.
- 7. It is recommended to verify parameters such as overheating and refrigerant overcooling. Which under normal conditions of use will have values between 8 and 15 ° F for overheating, and values between 5 and 15 ° F in overcooling.
- 8. Periodically review the condenser fan status to avoid dirt or friction between sheets that can unbalance the fans.
- 9. Periodically review that there is no obstruction in the equipment drainage to avoid overflowing water from the equipment.

Exploded View



Parts List - GXPK360DG4AB

REF.	PART NAME	QTY.	PART NUMBER
1	AXIAL FAN WITH 630MM DIAMETER	4	10039010
2	30TR EVAPORATOR HEAT EXCHANGER	1	1EA1204-58060X
3	30TR RIGHT CONDENSER HEAT EXCHANGER	1	1CA1304-68068C
3.1	20TR LEFT CONDENSER HEAT EXCHANGER	1	1CA1304-68068C
4	GROUNDING SYSTEM	2	13110007
5	POWER TERMINAL BLOCK	3	13110008
6	1.2 - 1.8 AMP THERMAL RELAY	4	13031089
6.1	22 - 32 AMP THERMAL RELAY	1	13031085
6.2	50 - 63 AMP THERMAL RELAY	2	13031069
7	TRANSFORMER 220VV TO 24V 75V	1	15110013
8	CONTROL TERMINAL BLOCK	12	13110010
9	9A-3P-220V CONTACTOR	4	13030056
9.1	38A-3P-220V CONTACTOR	1	13030059-1
9.2	65A-3P-220V CONTACTOR	2	13030061
10	FAN RELAY	3	15010001
11	TIMER	4	16010001
12	1/4" X 0.032" X 2" ACCESS VALVE	4	16CO56002
12.1	1/4" X 0.032" X 2" ACCESS VALVE WITH NUT	4	16CO56001
13	1/4" METAL CLOSURE	2	59040003
14	HINGE	4	59040014
15	LARGE RECESSED HANDLE	4	59040001
16	16,4TR SCROLL TYPE COPELAND COMPRESSOR	2	14021316-1
17	5/8" DRYER FILTER	2	23010009
18	R410 HIGH PRESSURE SWITCH 610-420	2	31020016
19	R410 LOW PRESSURE SWITCH 55-95	2	31020017
20	15TR R410 EXPANSION VALVE	2	31040045
21	20" X 20" X 1-1/4" CHINESE HOUSING CENTRIFUGAL FAN	1	20010043
22	1-1/4" AISI 4140 STEEL SHAFT X 85CM	1	73210073
23	1-1/4" PILLOW BLOCK	2	53020003
24	QD 2B68 SDS DRIVE PULLEY	1	53036015
24.1	SDSX 1 5/8 DRIVE PULLEY BUSHING	1	53032006
25	DRIVE BELT PULLEY TRANSMISSION	1	53040092
26	QD 2BK184 SK DRIVEN PULLEY	1	53031214
26.1	SK X 11/2" DRIVEN PULLEY BUSHING	2	53032012
27	10HP THREE-PHASE MOTOR	1	10060005-1
28	NYLON HANDLE	8	51110010

Parts List - GXPK360DG7AB

REF.	PART NAME	QTY.	PART NUMBER
1	VENTILADOR AXIAL DE 630MM DE DIAMETRO	4	10039010
2	30TR EVAPORATOR HEAT EXCHANGER	1	1EA1204-58060X
3	30TR RIGHT CONDENSER HEAT EXCHANGER	1	1CA1304-68068C
3.1	20TR LEFT CONDENSER HEAT EXCHANGER	1	1CA1304-68068C
4	GROUNDING SYSTEM	2	13110007
5	POWER TERMINAL BLOCK	3	13110008
6	1.2 - 1.8 AMP THERMAL RELAY	4	13031089
6.1	11 - 17 AMP THERMAL RELAY	1	13031086
6.2	25 - 40 AMP THERMAL RELAY	4	13031067
7	TRANSFORMER 440V TO 220V 100VA	1	15110007
8	CONTROL TERMINAL BLOCK	12	13110010
9	9A-3P-220V CONTACTOR	4	13030056
9.1	18A-3P-220V CONTACTOR	1	13030052
9.2	50A-3P-220V CONTACTOR	2	13030051
10	FAN RELAY	3	15010001
11	TIMER	4	16010001
12	1/4" X 0.032" X 2" ACCESS VALVE	4	16CO56002
12.1	1/4" X 0.032" X 2" ACCESS VALVE WITH NUT	4	16CO56001
13	1/4" METAL CLOSURE	2	59040003
14	HINGE	4	59040014
15	LARGE RECESSED HANDLE	4	59040001
16	16,4TR SCROLL TYPE COPELAND COMPRESSOR	2	14021316-1
17	5/8" DRYER FILTER	2	23010009
18	R410 HIGH PRESSURE SWITCH 610-420	2	31020016
19	R410 LOW PRESSURE SWITCH 55-95	2	31020017
20	15TR R410 EXPANSION VALVE	2	31040045
21	20" X 20" X 1-1/4" CENTRIFUGAL FAN	1	20010043
22	1-1/4" AISI 4140 STEEL SHAFT X 85CM	1	73210073
23	1-1/4" PILLOW BLOCK	2	53020003
24	QD 2B68 SDS DRIVE PULLEY	1	53036015
24.1	SDSX 1 5/8 DRIVE PULLEY BUSHING	1	53032006
25	DRIVE BELT PULLEY TRANSMISSION	1	53040092
26	QD 2BK184 SK DRIVEN PULLEY	1	53031214
26.1	SK X 11/2" DRIVEN PULLEY BUSHING	2	53032012
27	10HP THREE-PHASE MOTOR	1	10060005-1
28	NYLON HANDLE	8	51110010
29	TRANSFORMER 220V TO 24V 75VA	1	15110013











In accordance with its continuous progress policy and product improvement, Goodman reserves the right to make changes without prior notice.